



Parts List					
Ref	Class	Part	Description	Qty	Footnote
1	482	9784A11	CRANKSHAFT	1	5
2		NSS	NOT SOLD SEPARATE, Wear S	1	5
3	30	67923T	BEARING, Ball (LOWER)	1	5
4	53	67446	RING	1	5
5	39	816106	RING	7	5
6	28	91800	KEY, Woodruff	1	5
7	25	35126	O-RING, (.859 x .139)	1	2,5
8	31	88270A 1	RACE ASSEMBLY	2	5
9		NSS	NOT SOLD SEPARATE, Needle R	2	5
10	700	858295T 1	PISTON	3	(STBD-STANDARD) 5
10	700	858294T 2	PISTON	3	(PORT-STANDARD) 5
10	700	878572A 2	PISTON	AR	(STARBOARD - .015 O/S)
10	700	878571A 2	PISTON	AR	(PORT - .015 O/S)
10	700	878574A 2	PISTON	AR	(STARBOARD - .030 O/S)
10	700	878573A 2	PISTON	AR	(PORT - .030 O/S)
11	40	841202	RING	12	5
12	39	858772A12	RING SET, Piston	1	(STANDARD) 5
12	39	875252A12	RING SET, PISTON	AR	(.015 O/S)
12	39	875257A12	RING SET, PISTON	AR	(.030 O/S)
13		NSS	NOT SOLD SEPARATE, Piston	6	5
14	647	822373A 7	CONNECTING ROD ASSEMBLY	6	5
15	10	94320	SCREW, (.375-24 x 1.250)	12	5
16	31	43012A 1	BEARING/CAGE KIT	12	5
17		NSS	NOT SOLD SEPARATE, Needl	96	5
18	12	88263	THRUST WASHER	12	5
19	29	88258	NEEDLE, Roller Bearing	204	5
20	31	816773A 2	BEARING ASSEMBLY (UPPER)	1	5
21	26	859093	SEAL	1	5
22	25	823683	O-RING, (1.989 x .070)	1	2,5
-		832934A00	POWERHEAD GASKET SET	1	
-		883892A02	POWERHEAD	1	(225) SN# 0T598999 & Below
-		883892A03	POWERHEAD	1	(225) SN# 0T599000 & Up
-		883893A02	POWERHEAD	1	(3L Work) SN# 0T598999 & Below
-		883893A03	POWERHEAD	1	(3L Work) SN# 0T599000 & Up
-		883894A02	POWERHEAD	1	(250) SN# 0T598999 & Below
-		883894A03	POWERHEAD	1	(250) SN# 0T599000 & Up
-		891823A04	POWERHEAD	1	(200)